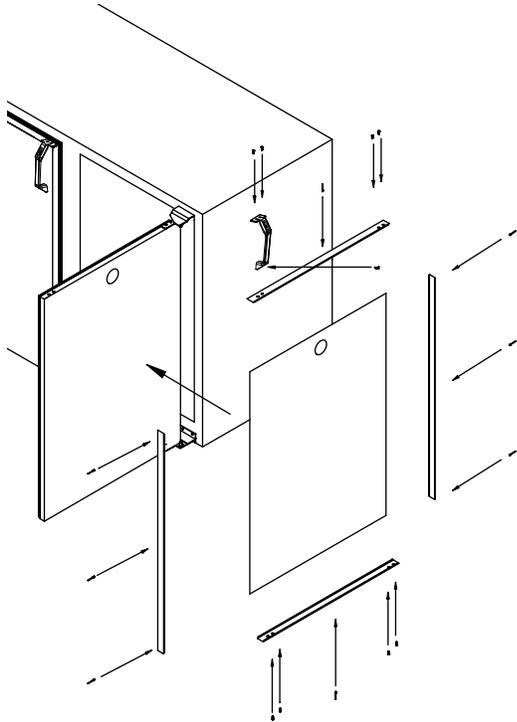


Project: _____	AIA# _____
Item #: _____ Qty: _____	SIS# _____
Model #: _____	

**Laminated Cooler & Froster
 Door Details
 June 27, 2022 and After***



*Pages 1 and 2 of this spec sheet are specific to coolers and frosters manufactured June 27, 2022 and after. For coolers manufactured May 2019 and prior to June 27, 2022 see pages 3 and 4, and for coolers manufactured prior to May 2019 see page 5.

Glastender front serviced coolers, side serviced coolers, and frosters can be supplied with unlaminated doors.

Unlaminated cooler doors consist of a galvanized door on to which the laminate is glued in the field. Special black vinyl frame plates are supplied by the factory to attach to the outer edge of the cooler door on all four sides to protect the laminate edge.

The field lamination instructions are illustrated in the detail to the left. The width and height dimensions for the laminate can be found on page 2.

Cooler Door Field Lamination Instructions

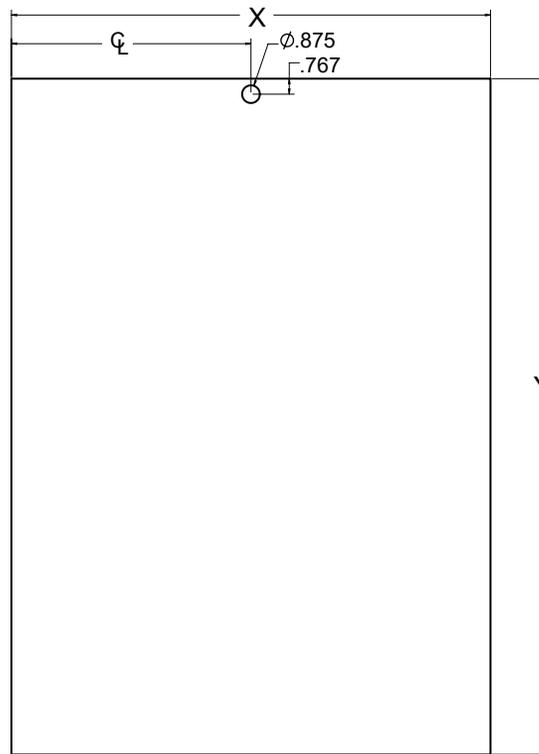
1. Remove the unlaminated door from the cooler by removing the screws from the top hinge. The door can then tilt out from under the hinge and be lifted up off the bottom hinge bracket.
2. Remove the bottom hinge and door handle.
3. Glue the laminate to the unlaminated door. Any laminate edges that overhang the galvanized door must be routed off.
4. Mount the black frame plates to the door using the pop rivets provided. The bottom hinge and door handle should be mounted at this time as well. Do not mount the top hinge or the screws that secure that part of the frame plate at this time.
5. Set the bottom hinge pin of the laminated door into the bottom hinge bracket. Be sure to use the plastic spacer washers provided for the upper and lower hinge pins.
6. Place the top hinge on the top hinge bracket pin and then position the door beneath the hinge to align with mounting holes.
7. Fasten the top hinge to the laminated door and the installation is complete.

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Laminated Cooler & Froster Door Details June 27, 2022 and After

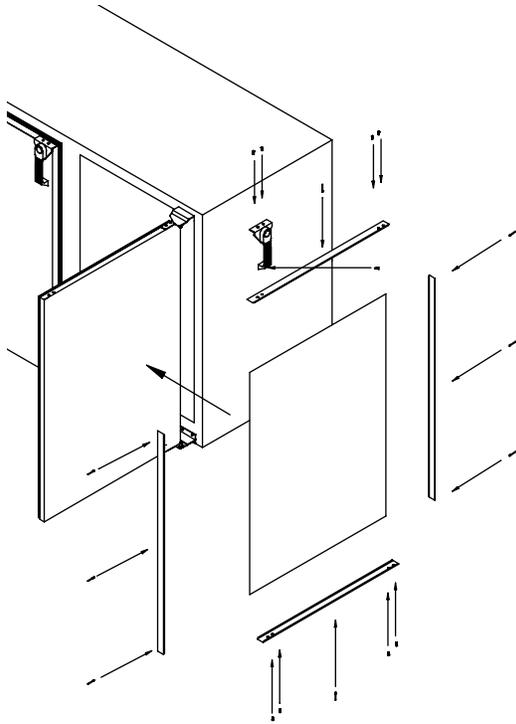
Dimensional Information

MODEL	DOOR WIDTH (X)	DOOR HEIGHT (Y)
C1SB20, C1SB36, F1SB36, C2SB36	15-11/16"	33-7/16"
C1SL36, F1SL36	15-11/16"	27-9/16"
C1SB24, F1SB24	20-3/16"	33-7/16"
C1SL24, F1SL24	20-3/16"	27-9/16"
C1FB36, C1FB60, C1FB84, C1FB108, C2FB60, C2FB84, C2FB108, CP1FB36, CP1FB60, CP1FB84, C1RB24, C1RB48, C1RB72, C1RB96, CP1RB24, CP1RB48, CP1RB72, C1SB28, CS1FB60, CS1FB84, F1SB28, F1FB36	23-11/16"	33-7/16"
C1FL36, C1FL60, C1FL84, C1FL108, CP1FL36, CP1FL60, CP1FL84, C1RL24, C1RL48, C1RL72, C1RL96, CP1RL24, CP1RL48, CP1RL72, C1SL28, F1SL28, F1FL36	23-11/16"	27-9/16"
C1FB32, C1FB52, C1FB72, C1FB92, C2FB52, C2FB72, C2FB92, CP1FB32, CP1FB52, CP1FB72, C1RB40, C1RB60, C1RB80, CP1RB40, CP1RB60, CS1RB40, CS1RB60, CS1RB80, C1SB44, F1SB44, C2SB44, CS1FB52, CS1FB72, F1FB32	19-11/16"	33-7/16"
C1FL32, C1FL52, C1FL72, C1FL92, CP1FL32, CP1FL52, CP1FL72, C1RL40, C1RL60, C1RL80, CP1RL40, CP1RL60, C1SL44, F1FL32, F1SL44	19-11/16"	27-9/16"
C1SB48, F1SB48, C2SB48	21-11/16"	33-7/16"
C1SL48, F1SL48	21-11/16"	27-9/16"



Project: _____	AIA# _____
Item #: _____ Qty: _____	SIS# _____
Model #: _____	

Laminated Cooler & Froster Door Details May 2019 and Prior to June 27, 2022*



*Pages 3 and 4 of this spec sheet are specific to coolers and frosters manufactured May 2019 and prior to June 27, 2022. For coolers manufactured June 27, 2022 and after see pages 1 and 2, and for coolers manufactured prior to May 2019 see page 5.

Glastender front serviced coolers, side serviced coolers, and frosters can be supplied with unlaminated doors.

Unlaminated cooler doors consist of a galvanized door on to which the laminate is glued in the field. Special black vinyl frame plates are supplied by the factory to attach to the outer edge of the cooler door on all four sides to protect the laminate edge.

The field lamination instructions are illustrated in the detail to the left. The width and height dimensions for the laminate can be found on page 4.

Cooler Door Field Lamination Instructions

1. Remove the unlaminated door from the cooler by removing the screws from the top hinge. The door can then tilt out from under the hinge and be lifted up off the bottom hinge bracket.
2. Remove the bottom hinge and door handle.
3. Glue the laminate to the unlaminated door. Any laminate edges that overhang the galvanized door must be routed off.
4. Mount the black frame plates to the door using the pop rivets provided. The bottom hinge and door handle should be mounted at this time as well. Do not mount the top hinge or the screws that secure that part of the frame plate at this time.
5. Set the bottom hinge pin of the laminated door into the bottom hinge bracket. Be sure to use the plastic spacer washers provided for the upper and lower hinge pins.
6. Place the top hinge on the top hinge bracket pin and then position the door beneath the hinge to align with mounting holes.
7. Fasten the top hinge to the laminated door and the installation is complete.

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Laminated Cooler & Froster Door Details May 2019 and Prior to June 27, 2022

Dimensional Information

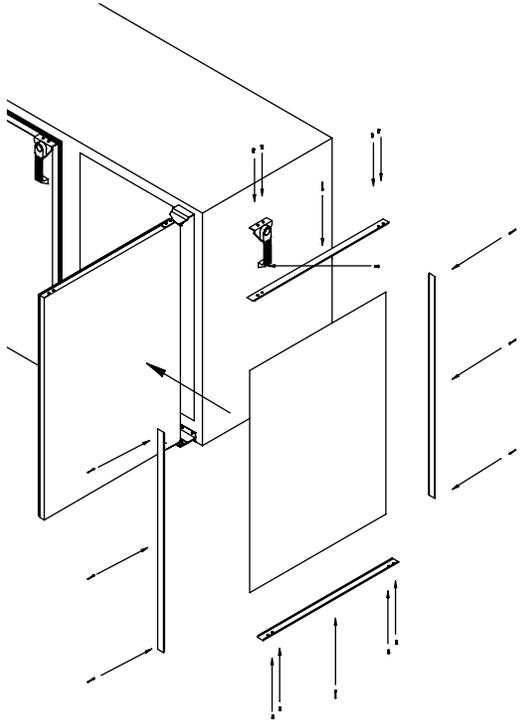
MODEL	DOOR WIDTH	DOOR HEIGHT
C1SB20, F1SB20, C1SB36, F1SB36, C2SB36	15-5/8"	33-3/16"
C1SL20, F1SL20, C1SU20, C1SL36, F1SL36, C1SU36	15-5/8"	27-5/16"
C1SB24, F1SB24	20-1/8"	33-3/16"
C1SL24, F1SL24, C1SU24	20-1/8"	27-5/16"
C1FB36, C1FB60, C1FB84, C1FB108, C2FB60, C2FB84, C2FB108, CP1FB36, CP1FB60, CP1FB84, C1RB24, C1RB48, C1RB72, C1RB96, CP1RB24, CP1RB48, CP1RB72, C1SB28, CS1FB60, CS1FB84, F1SB28, F1FB36	23-5/8"	33-3/16"
C1FL36, C1FL60, C1FL84, C1FL108, C1FU36, C1FU60, C1FU84, C1FU108, CP1FL36, CP1FL60, CP1FL84, C1RL24, C1RL48, C1RL72, C1RL96, CP1RL24, CP1RL48, CP1RL72, C1SL28, F1SL28, C1SU28, F1FL36	23-5/8"	27-5/16"
C1FB32, C1FB52, C1FB72, C1FB92, C2FB52, C2FB72, C2FB92, CP1FB32, CP1FB52, CP1FB72, C1RB40, C1RB60, C1RB80, CP1RB40, CP1RB60, CS1RB40, CS1RB60, CS1RB80, C1SB44, F1SB44, C2SB44, CS1FB52, CS1FB72, F1FB32	19-5/8"	33-3/16"
C1FL32, C1FL52, C1FL72, C1FL92, C1FU32, C1FU52, C1FU72, C1FU92, CP1FL32, CP1FL52, CP1FL72, C1RL40, C1RL60, C1RL80, CP1RL40, CP1RL60, C1SL44, F1FL32, F1SL44, C1SU44	19-5/8"	27-5/16"
C1SB48, F1SB48, C2SB48	21-5/8"	33-3/16"
C1SL48, F1SL48, C1SU48	21-5/8"	27-5/16"



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Item #: _____ Qty: _____	SIS# _____
Model #: _____	

Laminate Cooler Door Details Prior to May 2019*



*Page 5 of this spec sheet is specific to coolers manufactured prior to May 2019. For coolers manufactured June 27, 2022 and after see pages 1 and 2, and for coolers manufactured in May 2019 and prior to June 27, 2022 see pages 3 and 4.

Glastender Back Bar, Narrow Door, Low Profile, Pass Thru, Rear Feed, and Front Venting coolers, Front Venting Mug Chillers, and Dry Storage cabinets can be supplied with un laminated doors.

Un laminated cooler doors consist of a galvaneal door on to which the laminate is glued in the field. Special black vinyl frame plates are supplied by the factory to attach to the outer edge of the cooler door on all four sides to protect the laminate edge.

The field lamination instructions are illustrated in the detail to the left. The width and height dimensions for the laminate are as follows:

SERIES	WIDTH	HEIGHT
BB, PT, RF, DS....	23-9/16".....	33-5/16"
ND.....	19-9/16".....	33-5/16"
LP, FV.....	23-9/16".....	27-3/8"
MFV.....	23-9/16".....	24-5/8"

Note: Dimensions refer to both 1-1/2" and 2" wall coolers.

Cooler Door Field Lamination Instructions

1. Remove the un laminated door from the cooler by removing the screws from the top hinge. The door can then tilt out from under the hinge and be lifted up off the bottom hinge bracket.
2. Remove the bottom hinge and door handle.
3. Glue the laminate to the un laminated door. Any laminate edges that overhang the galvaneal door must be routed off.
4. Mount the black frame plates to the door using the pop rivets provided. The bottom hinge and door handle should be mounted at this time as well. Do not mount the top hinge or the screws that secure that part of the frame plate at this time.
5. Set the bottom hinge pin of the laminated door into the bottom hinge bracket. Be sure to use the plastic spacer washers provided for the upper and lower hinge pins.
6. Place the top hinge on the top hinge bracket pin and then position the door beneath the hinge to align with mounting holes.
7. Fasten the top hinge to the laminated door and the installation is complete.

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