

Champion[®]

The Dishwashing Machine Specialists



Powder Coated Dishwashers

Made with AAMA 2604 compliant super durable powder coatings



[336] 661-1556 championindustries.com

A New World of Possibilities

Champion Industries now offers powder coating color customization on any of our undercounter dishwashers.



What is Powder Coating?

Powder coating is a process that improves surfaces both mechanically and aesthetically by applying and curing a layer of powder. This technique is now widely used on everyday items such as windows, doors, furniture, and facades. It is also employed for industrial machinery and certain automotive parts. Recent innovations have extended the application of powder coatings to nonmetallic surfaces, including plastic, wood, and glass. In addition, powder coating also add an extra layer of protection from external factors like corrosion or scratches.



Advantages of Powder Coating

- No solvents
- Protection and Decoration
- Resistant surface
- Close to 100% material utilization
- Outstanding results in one coat
 - High mechanical resistance
 - Easy and clean application
- Applicable on various substrates



All undercounter dishwashers
now available in over 180 AAMA
compliant powder coated colors



Why Super Durable Coatings?












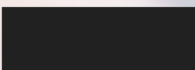
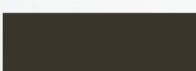
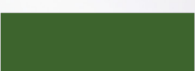










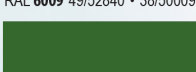
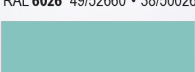
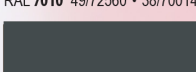
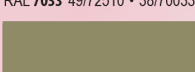

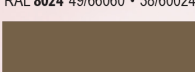
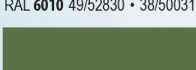
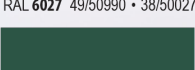
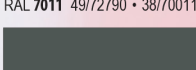

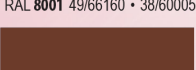
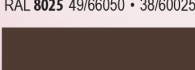
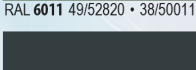
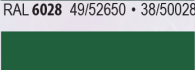
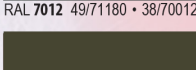
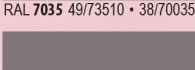

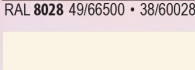
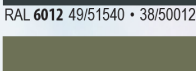
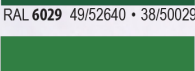
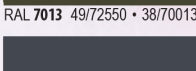
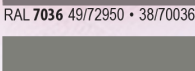
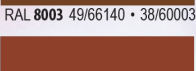
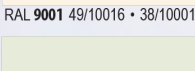
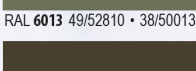
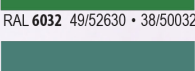
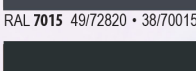
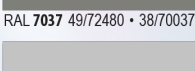
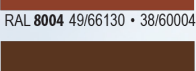
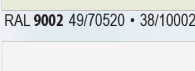
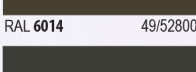
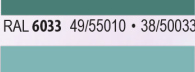
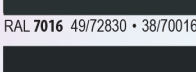
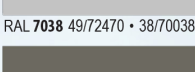
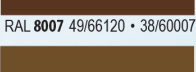
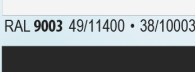

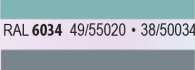
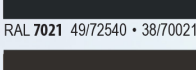
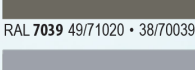
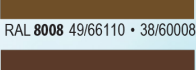
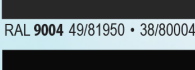
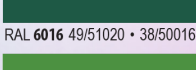

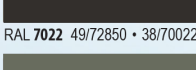
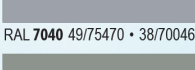
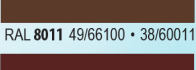
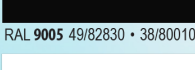
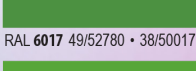

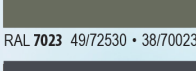
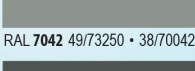
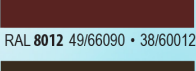
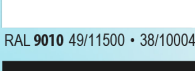
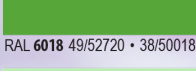
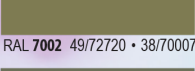
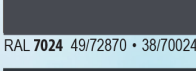
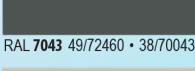
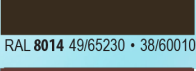
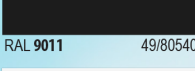
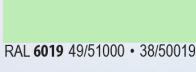
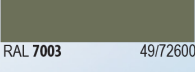
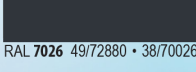
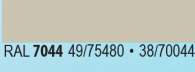
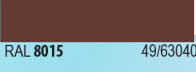
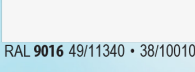


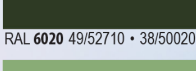



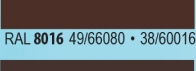
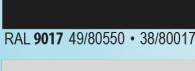
AAMA specifications are essential testing requirements for comparing the longevity of these coatings to traditional exterior coatings used on architectural products and substrates. It is evident that super-durable coatings outperform standard polyester resin systems in terms of color stability and gloss retention in harsh environments.

A super-durable polyester powder coating requires a special polyester resin to meet AAMA 2604 standards. These super-durable powder coatings are formulated with a specific type of polyester resin that offers superior UV durability compared to standard polyester resins. This enhancement in the resin improves color fastness and extends the coating's life, providing both functional and decorative durability for several years.

Champion[®]
The Dishwashing Machine Specialists

Over 180 Color Options

 RAL 1000 49/15200	 RAL 1019 49/13660 • 38/15019	 RAL 2008 49/24340	 RAL 3014 49/31080	 RAL 4008 49/32280	 RAL 5014 49/42320
 RAL 1001 49/15190 • 38/15001	 RAL 1020 49/22500 • 38/20020	 RAL 2009 49/24360	 RAL 3015 49/33670	 RAL 4009 49/34740	 RAL 5015 49/42330
 RAL 1002 49/22590 • 38/20002	 RAL 1021 49/22280	 RAL 2010 49/24520	 RAL 3016 49/31980	 RAL 4010 49/40490	 RAL 5017 49/40760 • 38/40017
 RAL 1003 49/22580	 RAL 1023 49/22490 • 38/20023	 RAL 2011 49/24580	 RAL 3017 49/31060	 RAL 5000 49/42200	 RAL 5018 49/41140 • 38/40020
 RAL 1004 49/22570	 RAL 1024 49/22480 • 38/20024	 RAL 2012 49/24690	 RAL 3018 49/31050	 RAL 5001 49/42210	 RAL 5019 49/42360 • 38/40019
 RAL 1005 49/22560	 RAL 1027 49/22470	 RAL 3000 49/33120	 RAL 3020 49/31040	 RAL 5002 49/42220	 RAL 5020 49/44270 • 38/40018
 RAL 1006 49/22550	 RAL 1028 49/22460	 RAL 3001 49/31120	 RAL 3022 49/33700	 RAL 5003 49/42230	 RAL 5021 49/41190 • 38/40021
 RAL 1007 49/22540	 RAL 1032 49/22450	 RAL 3002 49/31110	 RAL 3027 49/33660	 RAL 5004 49/42240 • 38/40004	 RAL 5022 49/42390
 RAL 1011 49/15180	 RAL 1033 49/22240	 RAL 3003 49/31100	 RAL 3031 49/34730	 RAL 5005 49/43190	 RAL 5023 49/44650
 RAL 1012 49/22530	 RAL 1034 49/23910	 RAL 3004 49/33900	 RAL 4001 49/43160	 RAL 5007 49/42250 • 38/40007	 RAL 5024 49/44660
 RAL 1013 49/11280 • 38/10013	 RAL 1037 49/20096	 RAL 3005 49/31900	 RAL 4002 49/31030	 RAL 5008 49/42260 • 38/40008	 RAL 6000 49/53160 • 38/50000
 RAL 1014 49/15170 • 38/15014	 RAL 2000 49/24570	 RAL 3007 49/31910	 RAL 4003 49/32270	 RAL 5009 49/42270	 RAL 6001 49/52900 • 38/50005
 RAL 1015 49/15320 • 38/15015	 RAL 2001 49/24560	 RAL 3009 49/31920	 RAL 4004 49/31020	 RAL 5010 49/42280	 RAL 6002 49/52890
 RAL 1016 49/22520 • 38/20016	 RAL 2002 49/24550	 RAL 3011 49/31090	 RAL 4005 49/42780	 RAL 5011 49/43180 • 38/40011	 RAL 6003 49/52880 • 38/50003
 RAL 1017 49/22510	 RAL 2003 49/24540	 RAL 3012 49/31940 • 38/30012	 RAL 4006 49/32090	 RAL 5012 49/43170	 RAL 6004 49/50980 • 38/50004
 RAL 1018 49/21830	 RAL 2004 49/24530	 RAL 3013 49/31950	 RAL 4007 49/32540	 RAL 5013 49/42310 • 38/40013	 RAL 6005 49/50670 • 38/50002

					
RAL 6006 49/52870 • 38/50006	RAL 6022 49/52690 • 38/50022	RAL 7006 49/72580 • 38/70006	RAL 7030 49/72890 • 38/70027	RAL 7045 49/77890 • 38/70045	RAL 8019 49/65490 • 38/60019
					
RAL 6007 49/52860 • 38/50007	RAL 6024 49/52680	RAL 7008 49/72570	RAL 7031 49/72520 • 38/70031	RAL 7046 49/72010 • 38/70002	RAL 8022 49/63080 • 38/60022
					
RAL 6008 49/53240 • 38/50008	RAL 6025 49/52670	RAL 7009 49/72770 • 38/70009	RAL 7032 49/72910 • 38/70001	RAL 7047 49/72020 • 38/70047	RAL 8023 49/66070 • 38/60023
					
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RAL 6015 49/52790	RAL 6034 49/55020 • 38/50034	RAL 7021 49/72540 • 38/70021	RAL 7039 49/71020 • 38/70039	RAL 8008 49/66110 • 38/60008	RAL 9004 49/81950 • 38/80004
					
RAL 6016 49/51020 • 38/50016	RAL 7000 49/72700 • 38/70000	RAL 7022 49/72850 • 38/70022	RAL 7040 49/75470 • 38/70046	RAL 8011 49/66100 • 38/60011	RAL 9005 49/82830 • 38/80010
					
RAL 6017 49/52780 • 38/50017	RAL 7001 49/72710	RAL 7023 49/72530 • 38/70023	RAL 7042 49/73250 • 38/70042	RAL 8012 49/66090 • 38/60012	RAL 9010 49/11500 • 38/10004
					
RAL 6018 49/52720 • 38/50018	RAL 7002 49/72720 • 38/70007	RAL 7024 49/72870 • 38/70024	RAL 7043 49/72460 • 38/70043	RAL 8014 49/65230 • 38/60010	RAL 9011 49/80540
					
RAL 6019 49/51000 • 38/50019	RAL 7003 49/72600	RAL 7026 49/72880 • 38/70026	RAL 7044 49/75480 • 38/70044	RAL 8015 49/63040	RAL 9016 49/11340 • 38/10010
					
RAL 6020 49/52710 • 38/50020	RAL 7004 49/73300 • 38/70004			RAL 8016 49/66080 • 38/60016	RAL 9017 49/80550 • 38/80017
					
RAL 6021 49/52700 • 38/50021	RAL 7005 49/72590 • 38/70005			RAL 8017 49/65220 • 38/60017	RAL 9018 49/72490 • 38/10018

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Disclaimer: The powder coating process on our undercounter dishwashers is designed to provide a durable and aesthetically pleasing finish under normal operating conditions. However, the longevity and performance of the coating may be affected by various factors beyond our control, including but not limited to:

- **Abnormal Use or Misuse:** Any damage resulting from improper use, handling, or storage of the dishwasher, or from accidents, impacts, or other actions that deviate from the intended use of the product.
- **Harsh Environmental Conditions:** Exposure to extreme temperatures, corrosive environments, or other severe conditions that are not considered part of the standard operating environment for the product.
- **Water Conditions:** The quality of water used during the operation of the dishwasher, including but not limited to the presence of minerals, chemicals, or other substances that may interact with the powder coating.
- **Cleaning Process and Abrasives:** Use of improper cleaning methods, harsh chemicals, or abrasive materials that can damage the powder coating and affect its durability.

It is the responsibility of the user to ensure that the dishwasher is operated under conditions that adhere to the guidelines specified in the product manual. Failure to do so may result in the voiding of the warranty or guarantee provided with the product.

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In line with policy to continually innovate, develop, and improve its products, Champion Industries reserves the right to change specifications and designs without notice.

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